Steel Design Register & Returns Resource Guide

Content:

NEW

<u>Diagrams</u>

Optional Accessories

Design Options Finish Options

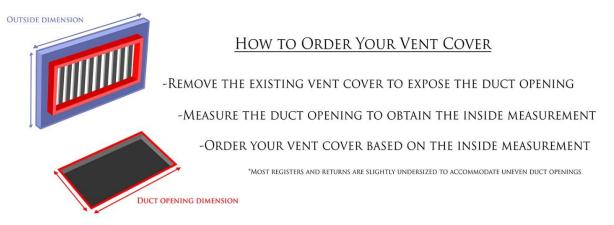
Pattern Measurements & Air Flow Data

Measuring & General Information

Measuring:

- > The ordered size of the register or return grille should be the dimensions of the duct opening.
 - Most registers & returns are slightly undersized to accommodate variations in duct shape.
 - \circ $\,$ Our products also include the overall dimensions of the faceplate under product description.

There are **exceptions** to this rule.



- Hinged Air Return: Order based on the size of the filter. For example, if your filter is a 14 x 20, you should order a 14 x 20 hinged return grille.
- For baseboard registers & returns, the size if based on the <u>overall</u> length required.

General Overview

- · Pattern direction is dictated by stated opening size.
- · Pattern size is always 3/4" smaller than stated register size, e.g.
- Standard screw size #8 x 1 ³/₄" and are counter sunk into the face of the register
- Frame OD size is 3/8" smaller than stated size overall, e.g. 14"x6" is 13 5/8" x 5 5/8" frame OD
- Frames are:
 - ¾" deep without a damper
 - 2 ¼" deep with damper

Flange

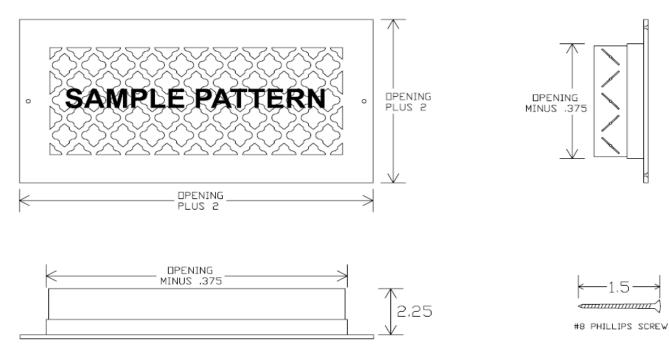
- If the register is 4" across narrowest width or smaller; Flange size is ³/₄" on each side of register to equal 1 ¹/₂" larger than stated size e.g. 24" x 4" = 25.5" x 5.5" OD
- If the register is between 4.5" wide to 13.5" wide); Flange size is 1" on each side of register to equal 2" larger than the stated size e.g. 24" x 12" is 26" x 14" OD
- All registers wider than 14"; Flange size is 1 ¼" on each side of register to equal 2 ½" larger than the stated size e.g. 15" x 15" is 17.5" x 17.5" OD



<u>Returns/Exchanges</u> are not excepted on most of the Steel Designs items; please check your measurements carefully. If you have questions, please contact us at <u>ventcoversunlimited@gmail.com</u>

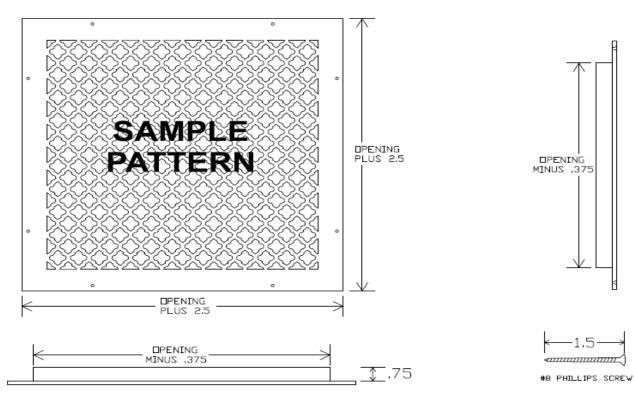
Diagrams:

Typical Supply/ Register:



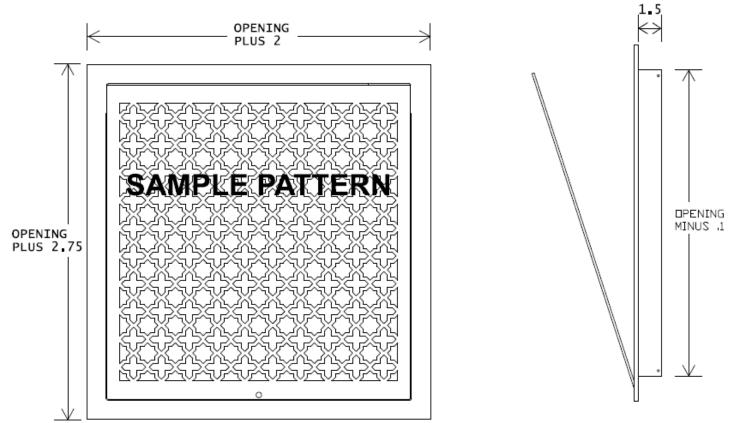
NOTE: if the dimension of the opening is less than or equal to 5" (width/height) the outer dimension will be opening plus 1.5" ADDITIONAL NOTE: if the dimension of the opening is equal to or greater than 14" (width/height) use the TYPICAL RETURN drawing.

Typical Air Return Grille:



NOTE: if the dimension of the opening is less than or equal to 14" (width/height) use TYPICAL SUPPLY drawing for specification.

Typical Hinged Air Return (Return Air Filter Frame):

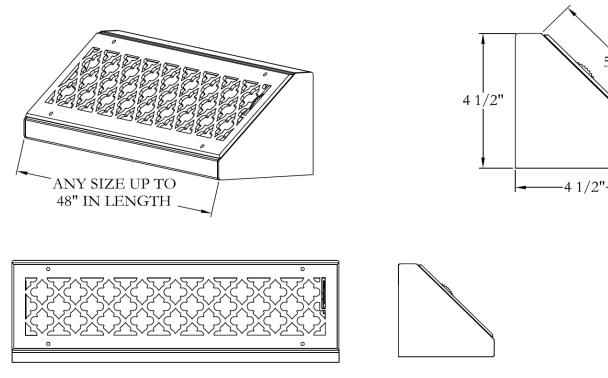


1-INCH FILTER CAPACITY

7/8"

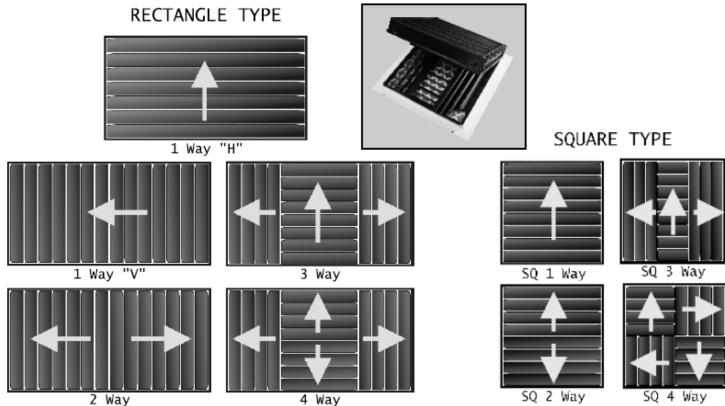
51/8''

Typical Baseboard Register or Return:



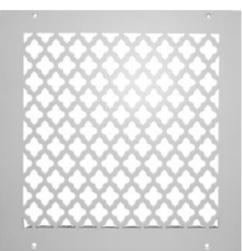
Optional Accessories

Air Deflectors: (Specify direction North/South or East/West for 1-Way)



Concealment Louvers: (Hides Ductwork)

GRILLE SHOWN WITHOUT CONCEALMENT LOUVER



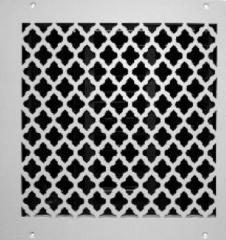


TYPICAL CONCEALMENT LOUVER INSTALLATION



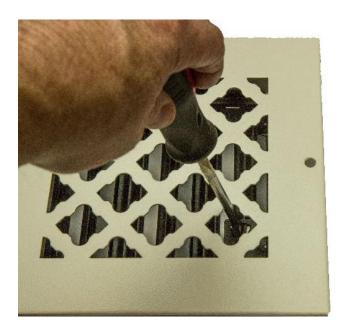


GRILLE SHOWN WITH CONCEALMENT LOUVER



TUSCAN SAMPLE PATTERN

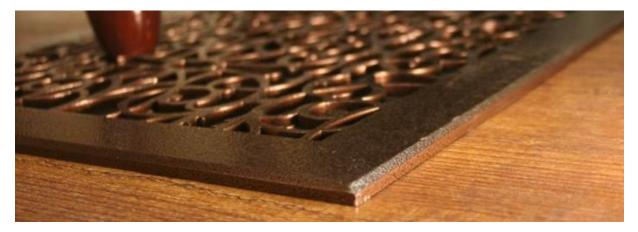




To adjust the damper, simply insert a flat head screwdriver into the control as pictured. The lack of a lever that protrudes from the face of the register is by design for aesthetics.



Beveled Edge: Useful in softening the appearance of any supply or return, or simply preventing a stubbed toe on a floor grille, our bevel edge is affordable and useful.





Mesh Backer: Often our products are used in outdoor areas where bugs may have access. The mesh backer adds an important barrier on any product when the need arises.



Solid Backer: Often our products are used in outdoor areas where bugs may have access. The mesh backer adds an important barrier on any product when the need arises.

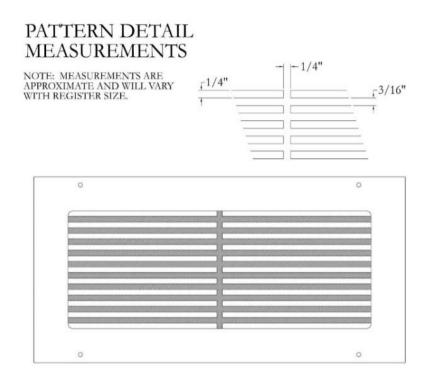


Speaker Cloth: Typically offered in either black or white, the speaker cloth backer transforms our product into amazing speaker grilles in any size or shape.

Pattern Detail Measurements & Air Flow Performance Data

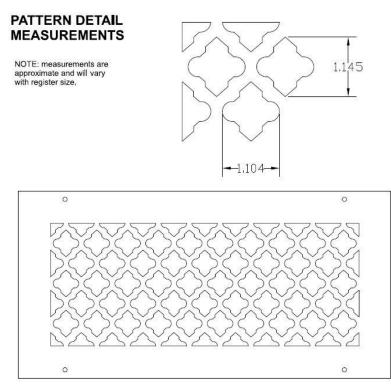
(Data on Additional Designs Available Upon Request)

Pro-Linear: (Pattern Openness: 51%)



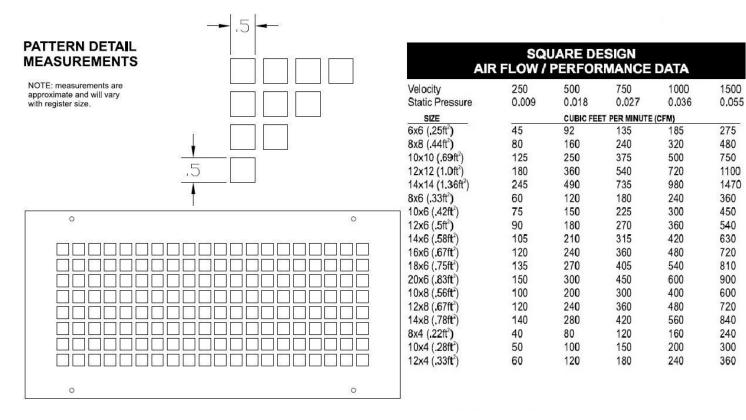
Velocity Static Pressure	250 0.017	500 0.034	750 0.052	1000 0.069	1500 0.104
Size	0.017	0.034	CFM	0.009	0.104
6x6 .25 ft ^a	36	74	108	148	220
8x8 .44 ft ²	64	128	192	256	384
10x10 .69 ft ²	100	200	300	400	600
12x12 1.0 ft ²	144	288	432	576	880
14x14 1.36 ft ²	196	392	588	784	1176
8x6 .33 ft ²	48	96	144	192	288
10x6 .42 ft ^a	60	120	180	240	360
12x6	72	144	216	288	432
14x6 .58 ft ²	84	168	252	336	504
16x6 .67 ft ²	96	192	288	384	576
18x6 .75 ft ²	108	216	324	432	648
20x6 .83 ft ²	120	240	360	480	720
10x8 .56 ft ^e	80	160	240	320	480
12x8 .67 ft ^a	96	192	288	384	576
14x8 .78 ft ²	112	224	336	448	672
8x4 .22 ft ^e	32	64	96	128	192
10x4 .28 ft ²	40	80	120	160	240
12x4 33 ft ²	48	96	144	192	288

Tuscan: (Pattern Openness: 65%)

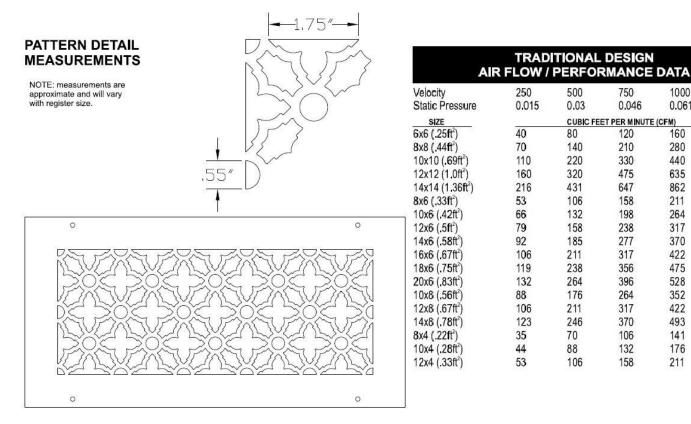


Velocity	250	500	750	1000	1500		
Static Pressure	0.015	0.03	0.046	0.061	0.093		
SIZE		CUBIC FEET PER MINUTE (CFM)					
6x6 (.25ft ²)	40	80	120	160	235		
8x8 (.44ft²)	70	140	210	280	425		
10x10 (.69ft ²)	110	220	330	440	660		
12x12 (1.0ft ²)	160	320	475	635	955		
14x14 (1.36ft ²)	216	431	647	862	1294		
8x6 (.33ft ²)	53	106	158	211	317		
10x6 (.42ft ²)	66	132	198	264	396		
12x6 (.5ft ²)	79	158	238	317	475		
14x6 (.58ft ²)	92	185	277	370	554		
16x6 (.67ft ²)	106	211	317	422	634		
18x6 (.75ft ²)	119	238	356	475	713		
20x6 (.83ft ²)	132	264	396	528	792		
10x8 (.56ft ²)	88	176	264	352	528		
12x8 (.67ft ²)	106	211	317	422	634		
14x8 (.78ft ²)	123	246	370	493	739		
8x4 (.22ft ²)	35	70	106	141	211		
10x4 (.28ft ²)	44	88	132	176	264		
12x4 (.33ft ²)	53	106	158	211	317		

Square: (Pattern Openness: 61%)



Traditional: (Pattern Openness: 63%)



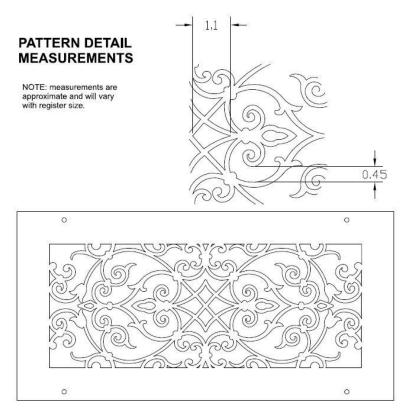
For additional information related to measuring, please refer to https://ventcoversunlimited.com/measuring/ or contact us at ventcoversunlimited@gmail.com

0.046

0.061

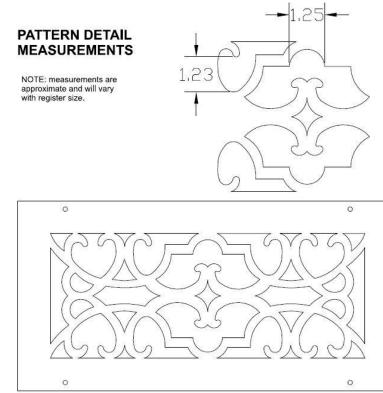
0.093

Corinthian: (Pattern Openness: 69%)



Velocity	250	500	750	1000	1500	
Static Pressure	0.017	0.011	0.0175	0.023	0.035	
SIZE	CUBIC FEET PER MINUTE (CFM)					
6x6 (.25ft ²)	42	85	125	170	255	
8x8 (.44ft ²)	75	150	225	300	450	
10x10 (.69ft ²)	115	235	350	465	700	
12x12 (1.0ft ²)	167	335	500	680	1020	
14x14 (1.36ft2)	225	461	686	911	1372	
8x6 (.33ft ²)	55	113	168	223	336	
10x6 (.42ft ²)	69	141	210	279	420	
12x6 (.5ft ²)	83	169	252	335	504	
14x6 (.58ft ²)	97	197	294	391	588	
16x6 (.67ft ²)	110	226	336	446	672	
18x6 (.75ft ²)	124	254	378	502	756	
20x6 (.83ft ²)	138	282	420	558	840	
10x8 (.56ft ²)	92	188	280	372	560	
12x8 (.67ft ²)	110	226	336	446	672	
14x8 (.78ft ²)	129	263	392	521	784	
8x4 (.22ft ²)	37	75	112	149	224	
10x4 (.28ft ²)	46	94	140	186	280	
12x4 (.33ft2)	55	113	168	223	336	

Renaissance: (Pattern Openness: 61%)



RENAISSANCE DESIGN AIR FLOW / PERFORMANCE DATA							
Velocity	250	500	750	1000	1500		
Static Pressure	0.02	0.042	0.063	0.084	0.126		
SIZE		CUBIC FEET PER MINUTE (CFM)					
6x6 (.25ft ²)	38	75	115	155	230		
8x8 (.44ft ²)	68	135	205	270	405		
10x10 (.69ft ²)	105	210	315	425	635		
12x12 (1.0ft2)	155	305	460	610	915		
14x14 (1.36ft2)	211	415	626	830	1245		
8x6 (.33ft ²)	52	102	153	203	305		
10x6 (.42ft ²)	65	127	192	254	381		
12x6 (.5ft ²)	77	152	230	305	457		
14x6 (.58ft ²)	90	178	268	356	534		
16x6 (.67ft ²)	103	203	307	407	610		
18x6 (.75ft ²)	116	229	345	457	686		
20x6 (.83ft ²)	129	254	383	508	762		
10x8 (.56ft ²)	86	169	256	339	508		
12x8 (.67ft ²)	103	203	307	407	610		
14x8 (.78ft ²)	121	237	358	474	712		
8x4 (.22ft ²)	34	68	102	136	203		
10x4 (.28ft ²)	43	85	128	169	254		
12x4 (.33ft ²)	52	102	153	203	305		

Design Options



Not all designs are recommended for floor application and will require a signed "floor disclaimer" if requested without screw holes.

Charleston, Classic, Corinthian, Pinecone, Presidential, Renaissance, Vine, and Vineyard not recommended for floor application.

Finish Options

